

**Characteristics / Ordering Code**

Proportional flow control valves of the series DUR\*L06 are used to generate pressure-compensated flow from A to B. The valve is equipped with a built-in check valve for the return flow.

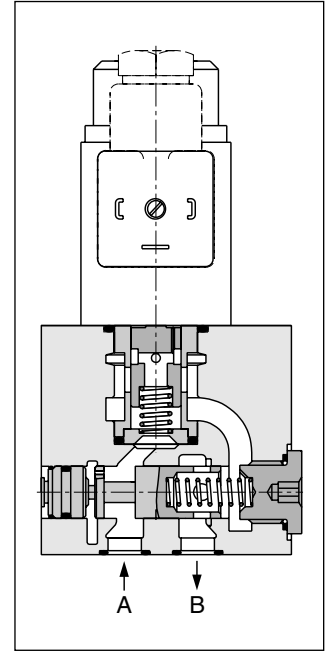
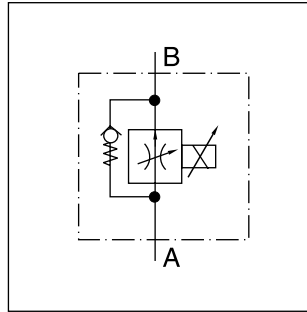
For meter-in and meter-out control of an actuator a rectifier plate can be used.

**Function**

When solenoid current is applied, the metering spool opens against the reset spring and the flow is regulated by the pressure compensating spool to port B.

With the aid of the pressure compensating spool, the pressure drop is held constant on the metering window. Thus pressure load changes are compensated, and the oil flow remains constant.

In combination with the digital electronic module PCD00A-400 the valve parameters can be saved changed and duplicated.



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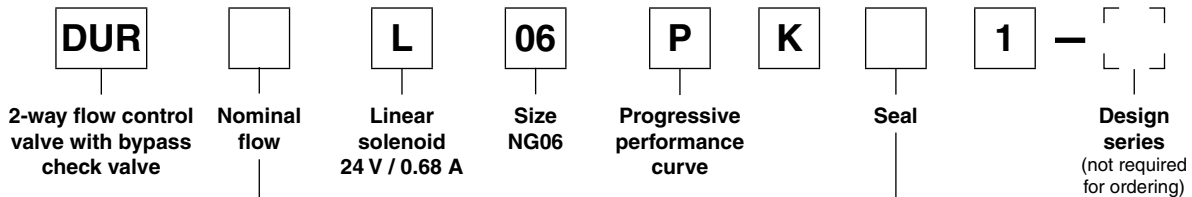
**Features**

- Low hysteresis
- High reproducibility
- Load-independent oil flow
- Bypass check valve
- Mounting pattern to ISO 6263
- 3 flow rates

**Note**

Rectifier plate and subplates see 'Accessories' at the end of this chapter.

**Ordering code**



Code	Flow [l/min]
1,6	1.6
6,3	6.3
18	18.0

Code	Seal
A	NBR
1	FPM

**Technical data**

Design	Electrically adjustable orifice valve with load sensing		
Mounting type	Subplate NG06, interface DIN 24340, ISO, CETOP		
Mounting position	Unrestricted, horizontal mounting preferred		
Ambient temperature	[°C]	-20...+60	
MTTF <sub>D</sub> value	[years]	150	
Weight	[kg]	1.6	
Type of voltage	[V]	24	
Solenoid nominal current	[mA]	680	
Duty cycle	100 % ED		
Solenoid connection	Connector as per EN 175301-803		
Protection class	IP 65 in accordance with EH60529 (with correctly mounted plug-in connector)		
Amplifier module	PCD00A-400		
Operating pressure	[bar]	max. 210	
Fluid	Hydraulic oil according to DIN 51524		
Fluid temperature	[°C]	-20...+70 (NBR: -25...+70)	
Viskosität, permitted recommended	[cSt] / [mm <sup>2</sup> /s]	20 ... 400	
	[cSt] / [mm <sup>2</sup> /s]	30 ... 80	
Filtration	ISO 4406 (1999); 18/16/13		
Min. pressure difference	[bar]	DUR 1.6/: 3; DUR 6.3: 5; DUR 18: 8	
Hysteresis at Q <sub>nom</sub>	[%]	6	
Hysteresis at Q ≤ 20 % • Q <sub>nom</sub>	[%]	6	
Repeatability at ΔU <sub>set</sub> = 5 V	[%]	2	

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**Performance curves**

**DUR 1.6 L 06 PK\***



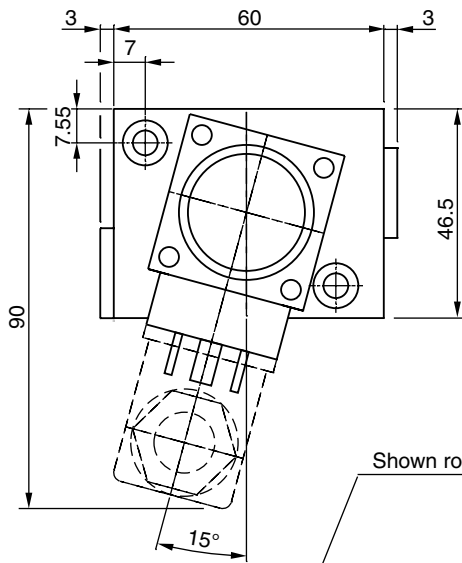
**DUR 18 L 06 PK\***



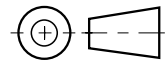
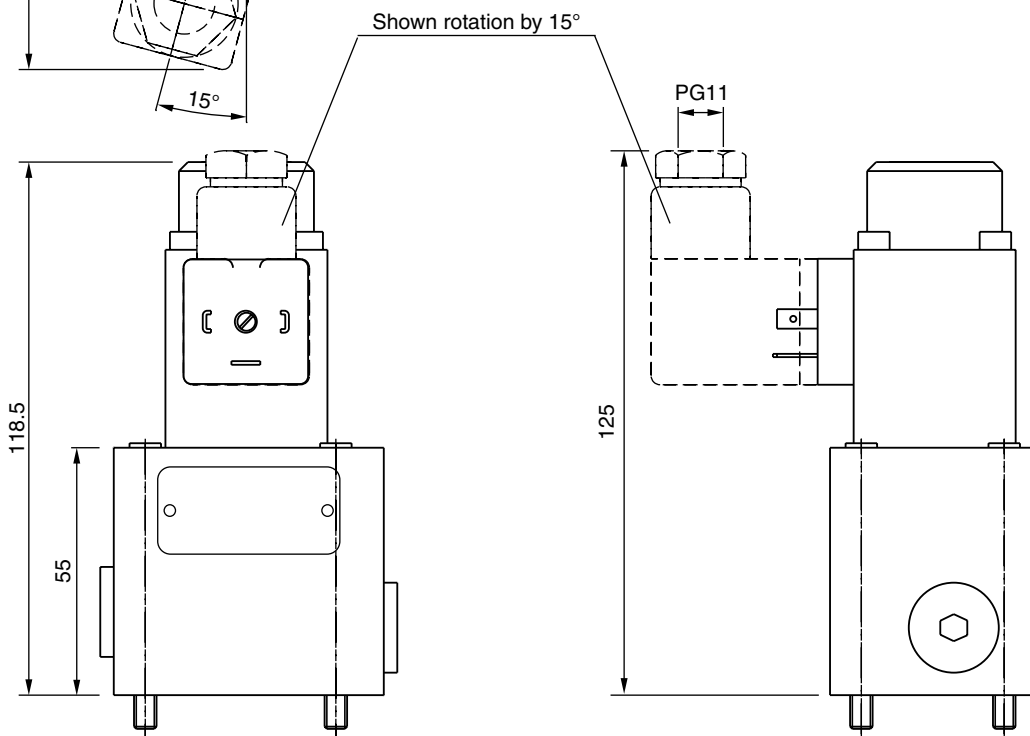
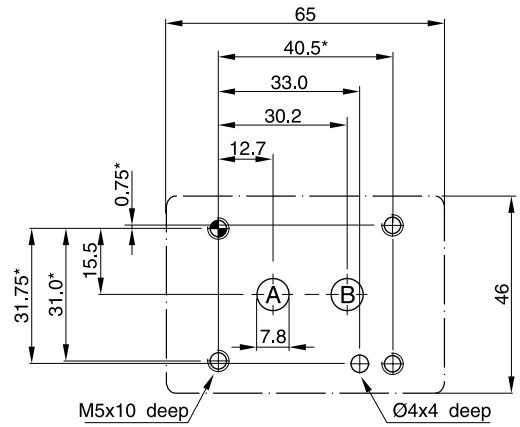
**DUR 6.3 L 06 PK\***



All characteristic curves measured with HLP46 at 50 °C.



**Mounting pattern**



**Bolt kits** (Cylinder head ISO 4762-12.9 not included)

Nominal size Valve	Valve model	Quantity	Tightening torque [Nm]	Valve without rectifier plate Dimensions	Order No.	Valve with rectifier plate Dimensions	Order No.
NG06	DUR*L06	2	7.6 Nm	2x M5x60	BK380	2x M5x100	BK466

**Seal kits**

NBR	FPM
SK-DUR***L	SK-DUR***L FPM

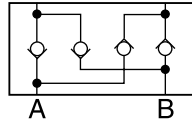
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**Sandwich rectifier plate**

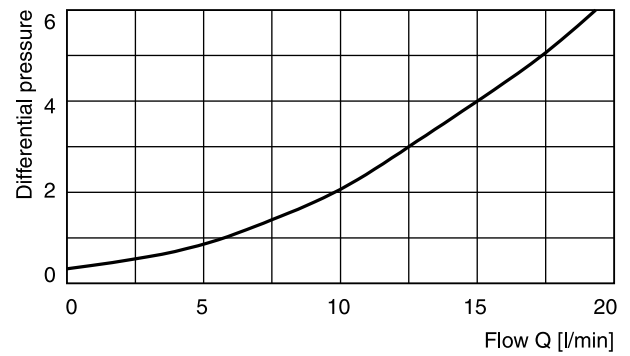
If a 2 way flow control valve is used in combination with a rectifier plate the valve can be used for meter-in and meter-out flow control of an actuator.

**Design**

The intermediate rectifier plate is designed with 4 identical, symmetrically arranged check valves. Thus the differential pressure is the same in both flow directions.

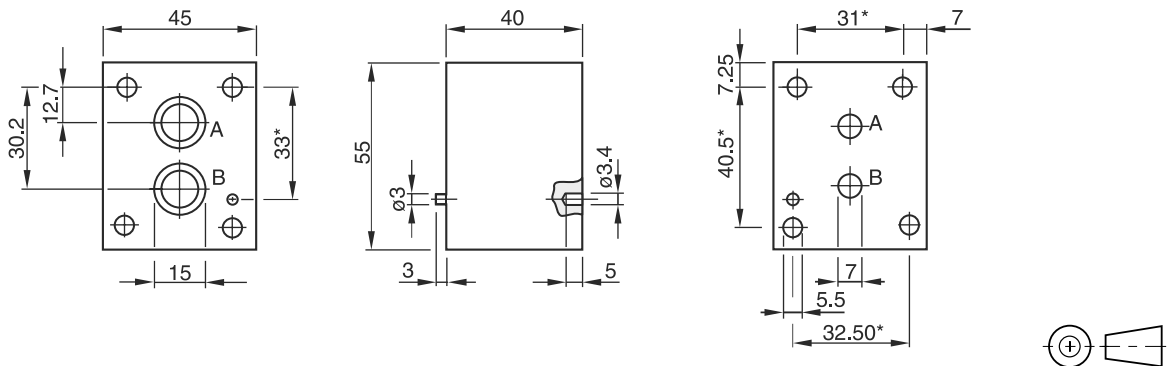


**Δp/Q-curve**



Measured with HLP46 at 50 °C.

**Dimensions**



Dimension tolerances  
 \* : ± 0.1 mm  
 others : ± 0.2 mm  
 holes and silhouette of valve body : untoleranced dimension

**Ordering code:** HR OA 06 C

**O-ring for sealing the connecting surface**

Connections	Dimensions	required units
A, B	12 x 1.5	2

**Subplates <sup>1)</sup>**

Ordering code	
SPD 22 B 910	P, A, B and T = G1/4
SPD 23 B 910	P, A, B and T = G1/8

<sup>1)</sup> Details see chapter 12, series SPD.

